

# **Certificate of Quality**

The Polyethersulfone Membrane Capsule filter has been manufactured in a **mdi** facility in compliance with **ISO 9001** regulations using *validated production processes*.

## AseptiPrime KS-y PES Membrane Capsule Filter

Catalog No. : DKX75101AAXB301

Type : DK-S

Pore Size :  $0.2 \mu m (0.5 \mu m + 0.2 \mu m)$ 

Lot Number : DK8337G SI.No. 005

Ster. No. : R015 Expiry Date : 2019 - 07

#### **SPECIFICATION**

| Length                        | 1"                                  |
|-------------------------------|-------------------------------------|
| Filter Media                  | Polyethersulfone Membrane           |
| Drainage Layers               | Polyester                           |
| Housing                       | Polypropylene                       |
| Differential Pressure         | < 4Kg/cm² at 30 °C                  |
| Maximum Operating Temperature | 80 °C @ < 2 Kg/cm <sup>2</sup>      |
| Sterilization                 | Pre sterilized by Gamma Irradiation |

#### **LOT RELEASE CRITERIA**

**100% Integrity Tested** : The capsule filter has been tested for integrity by Bubble point test using DI water.

Bubble point value with DI water was: ≥ 50 psi (3.44 Bar)

The capsule filter is also certified for integrity by Bubble point test using 50%

IPA/Water solution.

Bubble point with 50% IPA/Water solution is ≥ 16 psi (1.10 Bar)

**Water Flow Rate** :  $\geq$  250 ml/min @ 0.14 Kg/cm<sup>2</sup> @ 27 °C

**Microbial Challenge Test** : Retains  $\ge 10^7$  organisms/cm<sup>2</sup> of *B. diminuta* ATCC 19146 challenge as per

ASTM F838-05 methodology.

**Sterility** : Samples passed the sterility test in accordance with USP <71>.

**VALIDATED FOR** 

**Extractable** : Within limits as specified in USP.

Oxidizable matter : Passes test as per USP.

Biosafety : Passes Biological Reactivity Tests, In Vivo for Class VI plastic as described

in USP <88>.

**Cytotoxicity** : Passes Biological Reactivity Tests, *In Vitro* as described in USP <87>.

Indirect Food Additives : Passes as per FDA 21CFR 177.1520(a)1(i).

Particle Release : Passes test as per USP <788>, "Particulate matter in Injections".

Fiber Release : Complies with FDA 21CFR 210.3(b)(6).

### **CUSTOMER SUPPORT**

**mdi** offers its unique interdisciplinary skills to provide solutions to specific problems. Please contact our factory or the local application specialist.

Head of Quality Assurance

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